

Foto

Body and Aerodynamics



- A4 LG01 219 00 F **A.R.T. GTR sport grille without star**
Lamella grille industrially pre-primed
With 3 seamless lamellas
Until date of manufacturing 2/2008
- LG01 219 FT Installation A.R.T. sport grille
- LG01 219 LK Painting A.R.T. sport grille



- A1 SP01 219 00 G **A.R.T. front spoiler**
Blends in elegantly with existing lines of the car perfect fit
Only for original front skirt
Not with code 772
Functioning of standard lights is not affected
- SP01 219 FT Installation A.R.T. front spoiler
- SP01 219 LK Painting A.R.T. front spoiler



- A2 SP02 219 00 G **A.R.T. side skirts 2 pieces left and right**
Fitting to original fastening spots without drilling
- SP02 219 FT Installation A.R.T. side skirt set
- SP02 219 LK Painting A.R.T. side skirt set



- A3 SP03 219 00 G **A.R.T. rear skirt**
Perfect fit
Only with original skirt
Not with code 772 = AMG skirt
Only with A.R.T. 4-pipes sport exhaust system
- SP03 219 FT Installation A.R.T. rear skirt
- SP03 219 LK Painting A.R.T. rear skirt



- A4 SP79 219 00 G **A.R.T. GTR body components**
A.R.T. GTR front bumper skirt (please order lamp set 1 or 2)
A.R.T. GTR sport grille
A.R.T. GTR special wide fenders front
A.R.T. GTR side skirts
A.R.T. GTR rear door panels
A.R.T. GTR rear fender panels
A.R.T. GTR rear bumper (only with A.R.T. exhaust system)
A.R.T. GTR vehicle lettering









- SP77 219 FT GTR conversion
Widening of the body and rear fenders
Disassembling of doors and lids for painting
Preparation of body parts for the painting
High quality painting of standard and A.R.T. components
Fitting of painted standard and A.R.T. components




- A4 NS01 221 00 D **Lamp set 1: Halogen high / halogen fog**
Per side one halogen high beam and one fog lamp with turning light function
Installation kit and wiring harness
- NS01 221 FT Installation A.R.T. lamp set 1

Foto

	A4	XE18 221 00	D	Lamp set 2: Xenon high / halogen fog Per side one XENON HIGH BEAM Control logic and one fog lamp with turning light function Installation kit and wiring harness
		XE18 221 FT		Installation A.R.T. lamp set 2
	A8 A9 A10	KE88 219 00	D	GTR carbon fibre aerodynamic upgrade Consisting of: Frontspoiler lip Mirror housings Masks for the b pillar Rear diffusor
		KE01 219 FT		Fitting GTR carbon fibre aerodynamic upgrade
	A11	SP04 219 00	G	A.R.T. trunk lid spoiler Installation A.R.T. trunk lid spoiler Painting A.R.T. trunk lid spoiler
		SP04 000 FT		
		SP04 000 LK		
	A12 A13	SP14 219 00	G	GTR rear wing
		SP14 219 10	G	GTR rear wing w/ carbon fibre flaps
		SP14 219 FT		Installation GTR rear wing
		SP14 219 LK		Painting GTR rear wing
		KE88 219 22		A.R.T. mirror housing Left and right, carbon fibre black
		KE88 219 FT		Fitting
	A9	KE88 219 23	D	A.R.T. mirror frame Left and right, carbon fibre black
		KE88 219 FT		Fitting
		SR00 219 00	F	A.R.T. vehicle lettering set Consisting of the 4 positions listed below:
	A12	SR15 100 00	F	A.R.T. emblem for engine hood (replaces MB star)
		SR02 219 00	F	A.R.T. emblem for trunk lid (replaces MB star)
		SR50 100 00	F	A.R.T. writing, chrome plated for trunk lid
		SR01 100 00	F	A.R.T. lettering set left and right, 2 pieces
	A13			License plate holder With A.R.T. logo in chrome
		SR02 100 46	F	size: 18.1 x 4.3 inch, price per unit
		SR02 100 52	F	size: 20.5 x 4.3 inch, price per unit

Lighting Technology

	B1	XU33 219 00	D	Modification of stock headlamps into A.R.T. NERO Design Exchange of the chromed inner lamp mask by A.R.T. mask in matt black or any other desired color Please send your stock xenon headlamps to A.R.T. in Nürnberg Stating the VIN you can get the OEM headlamps also from A.R.T.
		XE33 219 FT		Fitting A.R.T. Bi-Xenon NERO headlamps

Foto

Wheels



C1

C1

monoART1 18"

Front and rear axle:

- ML01 858 55 G monoART1 8.5x18 TITANIUM
 - MA01 858 55 G monoART1 8.5x18 TITANIUM polished
 - AD30 060 14 A Fitting set for offset 25
- Possible tires: 245/40, 255/40

Please ask for the well-priced A.R.T. sets wheel with tire



C2

C2

monoART1 19"

Front axle:

- ML01 859 40 G monoART1 8.5x19 TITANIUM
 - MA01 859 40 G monoART1 8.5x19 TITANIUM polished
 - AD15 045 14 A Fitting set for offset 25
- Possible tire sizes: 245/35 (not for CLS55) or 255/35

Rear axle:

- ML01 109 45 G monoART1 10x19 TITANIUM
 - MA01 109 45 G monoART1 10x19 TITANIUM polished
 - AD20 050 14 A Fitting set for offset 25
- Possible tire sizes: 275/30 (not für CLS55), 285/30, 295/30

Please ask for the well-priced A.R.T. sets wheel with tire



C2a

C2a

monoART1 20"

Front axle:

- ML01 900 40 G monoART1 9x20 TITANIUM
 - MA01 900 40 G monoART1 9x20 TITANIUM polished
 - AD15 045 14 A Fitting set for offset 25
- Possible tire sizes: 245/30

Rear axle:

- ML01 100 60 G monoART1 10x20 TITANIUM
 - MA01 100 60 G monoART1 10x20 TITANIUM polished
 - SD35 029 14 A Fitting set for offset 25
- Possible tire sizes: 285/25

Please ask for the well-priced A.R.T. sets wheel with tire



C3

C3

monoART2 18"

Front and rear axle:

- MA02 858 50 G monoART2, 8,5x18 GRAPHIT ENGOBE
 - AD25 055 14 A Fitting set for offset 25
- Possible tires: 245/40, 255/40

Please ask for the well-priced A.R.T. sets wheel with tire

monoART2 20"

Front and rear axle:

- MA02 900 45 G monoART2 9x20 GRAPHIT ENGOBE
 - AD20 050 14 A Fitting set for offset 25
- Possible tire sizes: 245/30
- Rear axle:**
- MA02 000 60 G monoART2 10x20 GRAPHIT ENGOBE
 - AD25 055 14 A Fitting set for offset 25
- Possible tire sizes: 285/25

Please ask for the well-priced sets wheel with tire

Foto



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WHEEL ACCESSORIES and SPECIAL COATINGS

AT00 MA1 01	A	Coating monoART one colour
AT00 MA1 02	A	Coating monoART with line in different colour on the edge
CL01 000 00	A	CHROMELINE monoART peen-finished
AT00 RND 01	A	Coating hub cap
AB00 020 SW	A	A.R.T. wheel bolt covers, black
DS10 100 18	G	A.R.T. anti-theft bolt set for A.R.T. wheels
AS01 200 00	C	TPMS Sensor for all countries except North America and Asia
AS01 200 01	C	TPMS Sensor for North America and Asia
AS00 100 00	C	Hub cap with A.R.T. logo as spare part

Suspension

FW01 219 00	G	A.R.T. sport springs Lowering of approx. 35mm Comfortable setting 4 shorter special springs Max. front/rear axle load 1.045/1.185kg
FW01 219 FT		Installation A.R.T. sport springs
TL01 219 00	D	A.R.T. Electronic suspension system for Airmatic (until 2005)
TL01 219 06	D	A.R.T. Electronic suspension system for Airmatic (from 2006) Up to 40mm lowerindividually adjustable +/-15mm For safety reasons no further lowering while driving
TL01 219 FT		Installation A.R.T. Electronic suspension system
VM01 100 00		Electronic measurement and alignment of the vehicle

Foto

Engine

Attention: The performance enhancements stated below must be registered with the TÜV (German Technical Inspectorate), otherwise the vehicle's roadworthiness certificate will be invalidated. The car insurer must also be informed to ensure full insurance cover is retained.

PERFORMANCE INCREASE PETROL ENGINES

We recommend for all A.R.T. tuned engines the use of petrol with at least 98 octane.

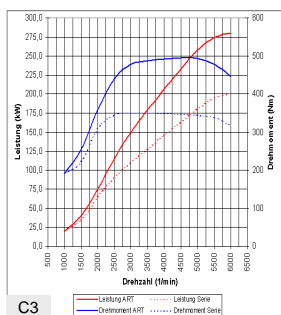
A.R.T. performance increases do not affect the emission tax classification. The mentioned performance data are approximate values and may vary depending on the individual vehicle.



D4



D5



C3

D4 AS55 219 00 D **A.R.T. Performance Kit AS55K for CLS55K**

Consisting of:

Performance pulley kit

Improvement of flow dynamics with carbon fibre air ducts

Intercooler with stand-alone water tank

Special headers

Optimization of ECU

A.R.T. writing for trunk lid

Performance increase from: 350kW (476bhp) auf 455kW (620bhp) and

from 700Nm to 880Nm torque

Acceleration: 0-100km/h: 4.1s

Vmax displacement to 320km/h

Please note: tires and speedometer have to be in line w/ new Vmax!

AS55 000 FT Installation A.R.T. Performance Kit AS55K

AP55 219 00 D **A.R.T. Performance Kit A55K for CLS55K**

Consisting of:

Performance pulley kit

Optimization of ECU

A.R.T. writing for trunk lid

Performance increase from 350kW (476bhp) auf 412kW (560bhp) and

from 700Nm to 790Nm torque

Acceleration 0-100 km/h: 4,4sec

Electronic displacement of the speed limit to 320km/h

Tires and speedometer have to be in line with new Vmax

AP55 000 FT Installation A.R.T. Performance Kit A55K

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DIESEL POWER MODUL

Optimization with additional electronic control unit

The only tuning variant for vehicles certified according to Euro 5 emission standard 715/2007 EEC, and for which part certificates according to §19 Section 3 of the German road transport licensing regulations (StVZO) can still be obtained. Other tuning measures are no longer permitted.

The original manufacturer's software is not altered.

The software of the engine safety functions remains untouched. The risk of damage to the engine is slight to non-existent due to extensive legally prescribed tests. The additional electronic control unit can be removed again at any time without leaving any residue.

All modules with TÜV approval according §19(3) StVZO and e1 approval label.

All performance enhancement values are average values. Deviations between +/-5% are possible due to the test conditions.

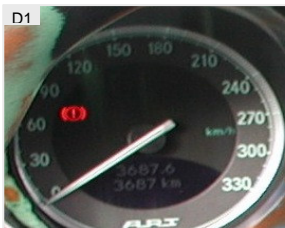
DP32 224 51M D **A.R.T. DIESEL POWER MODUL**

For basis 320CDI 224Hp 165kW 510Nm
 modul for optimization of engine control
 performance increase to 194kW 265Hp 601Nm
 24 month guarantee insurance according to NSA guarantee conditions

AP00 NSA 4M D Additional charge for four-wheel drive / 4MATIC

DP00 MOD FT A Installation A.R.T. DIESEL POWER MODUL

INSTRUMENTS and ENGINE ACCESSORIES



C1 MK01 113 00 C **A.R.T. carbon fibre engine cover for AMG 55**

MK01 113 FT Fitting A.R.T. engine cover

VM01 219 00 B **Vmax Unit CLS 500**

VM02 219 00 B **Vmax Unit CLS 55**

Cancellation of the speed limiter

Tires and speedometer have to be in line with new top speed

VM00 000 FT Installation A.R.T. Vmax unit

D1 KO01 219 00 B **A.R.T. speedometer 330 or 360km/h**

D1 KO11 219 00 B **A.R.T. speedometer with scale up to 220mph**

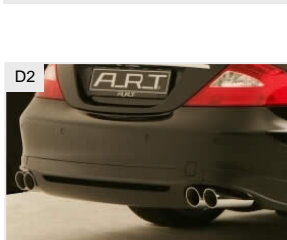
With A.R.T. logo in the speedometer

Reconstruction in exchange for standard part

KO01 000 FT Installation A.R.T. speedometer

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Exhaust systems



D2 ES01 219 80 G **A.R.T. sport rear silencer system four-pipe**
 Completely in stainless steel
 For A.R.T. and standard rear skirt
 1 rear silencer left and 1 rear silencer right
 4 end pipes Hard chrome Diameter: 80mm with A.R.T. logo

A7 ES55 219 00 G **A.R.T. sport exhaust system for GTR**
 Only with GTR rear bumper skirt
 Completely in stainless steel
 1 rear silencer left and 1 rear silencer right
 4 end pipes double walled diameter:100mm with A.R.T. logo

ES01 219 FT Installation A.R.T. sport exhaust system four-pipe

Interior

A.R.T. SPORT STEERING WHEELS

Ergonomic shape with perforated grip area
 In exchange for standard steering wheel
 Also available for AMG versions
 Please state desired leather color and type of wood



EH55 219 00 E noble wood / leather
 EH55 219 10 E leather / leather perforated
 EH65 219 00 E Noble wood / leather with MB shifting buttons
 EH65 219 20 E Alcantara / leather with MB shifting buttons
 EH75 219 00 E noble wood / leather - for AMG
 EH75 219 10 E leather perforated / leather - for AMG
 EH75 219 20 E alcantara / leather - for AMG
 D1 EH75 219 30 E carbon fibre / leather - for AMG
 EH55 000 AB E Upholster airbag in leather or alcantara
 EH55 000 AP Surcharge for standard steering wheel
 EH55 000 FT Installation A.R.T. sport steering wheel



D6 LA01 219 00 C **A.R.T. Bi-color leather trim**
 Complementary trim for standard leather:
 4 door panels
 4 head rests
 Centre console front and back
 Arm rest front
 Shift lever bottom

LA01 219 FT Installation

D2 D3 D4 KI01 219 00 E **A.R.T. carbon fibre trim**
 Complete dash board
 Ashtray mask
 Mask above ashtray
 Shift floor
 Selection lever
 2 louvers between rear seats
 In exchange for standard MB interior parts

KI01 219 AP Surcharge if standard parts are not delivered

KI01 219 FT Fitting

Foto



STAINLESS STEEL & ALUMINUM

- D5 SL01 219 00 G **A.R.T. STEPLIGHTS**
Perfect entry illumination on front and rear doors
Stainless steel polished
Illuminated in blue
4 pieces
- SL00 219 FT Installation A.R.T. STEPLIGHTS
- D5 EL01 211 00 G **A.R.T. illuminated entry ledges for front doors**
Stainless steel polished
With illuminated A.R.T. logo in blue
2 pieces
- EL01 219 FT Installation A.R.T. entry ledges

CARPETS

- VT01 219 00 G **Carpet set in velour for foot area**
4 pieces
LHD
- VT05 219 00 G **Carpet set in velour for foot area**
4 pieces
RHD
- VT11 219 00 G **Trunk carpet in velour**
- VT02 219 00 G **GTR carpet set in velour for foot area**
4 pieces
LHD
- VT12 219 00 G **GTR trunk carpet in velour**